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# Optical absorption sensing with dual-spectrum silicon LEDs in SOI-CMOS technology

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**Abstract**—Silicon p-n junction diodes emit low-intensity, broad-spectrum light near 1120 nm in forward bias and between 400–900 nm in reverse bias (avalanche). For the first time, we experimentally achieve optical absorption sensing of pigment in solution with silicon micro LEDs designed in a standard silicon-on-insulator CMOS technology. By driving a single LED in both forward and avalanche modes of operation, we steer its electroluminescent spectrum between visible and near-infrared (NIR). We then characterize the vertical optical transmission of both visible and NIR light from the LED through the same micro-droplet specimen to a vertically mounted discrete silicon photodiode. The effective absorption coefficient of carmine solution in glycerol at varying concentrations were extracted from the color ratio in optical coupling. By computing the LED-specific molar absorption coefficient of carmine, we estimate the concentration ( $\sim 0.040 \text{ mol L}^{-1}$ ) and validate the same with a commercial spectrophotometer ( $\sim 0.030 \text{ mol L}^{-1}$ ). With a maximum observed sensitivity of  $\sim 1260 \text{ cm}^{-1}\text{mol}^{-1}\text{L}$ , the sensor is a significant step forward towards low-cost CMOS-integrated optical sensors with silicon LED as the light source intended for biochemical analyses in food sector and plant/human health.

**Keywords**—Silicon, Avalanche breakdown, CMOS, Optical sensing, light-emitting diode.

## I. INTRODUCTION

Silicon (Si) photonics is emerging as a key player in the development of CMOS-integrated optical devices for applications in bio-chemical sensing and data communication links [1]–[10]. State-of-the-art optical sensors, popular in biochemical analyses in both medical and food sector, use expensive lasers or quasi-monochromatic LEDs made of III-V compound semiconductors [11]. This prevents the monolithic integration with driver/read-out electronics designed in Si CMOS technology. Interestingly, Si p-n junction diodes exhibit broad-spectrum electroluminescence (EL) near 1120 nm in forward mode (FM) and in the range of 400 nm – 900 nm in avalanche mode (AM) of operation, although at a very low quantum efficiency ( $\sim 10^{-3}$ – $10^{-5}$ ) [12]–[17] due to the indirect bandgap of Si. Recent advancements [18]–[20] have successfully highlighted the Si LED as a promising candidate for monolithically integrated optical interconnects due to the high responsivity of Si photodiodes (PDs) for wavelengths ( $\lambda$ )  $< 1000 \text{ nm}$ .

In this work, we experimentally show for the first time that Si LEDs designed in a standard SOI-CMOS technology are viable for optical absorption sensing by driving a single LED in both FM and AM operation. The vertically transmitted light propagates through a pigmented micro-

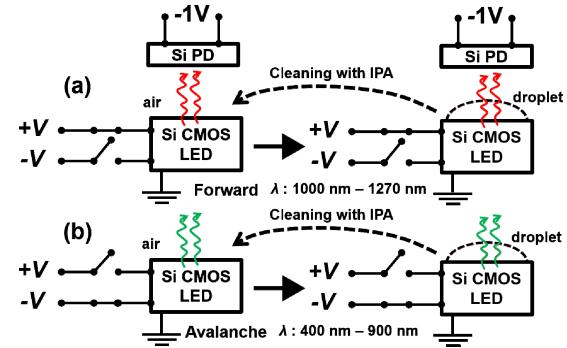


Fig. 1. Schematic block diagram illustrating the optical sensing method. Optical coupling from the Si LED on the CMOS chip to an externally mounted Si PD (reverse biased at 1 V) is measured in air and in presence of the same glycerol droplet specimen in both (a) forward and (b) avalanche modes of LED operation. The droplet contains dissolved carmine pigment absorbing light of  $\lambda$  in the 400 nm – 600 nm interval, emitted by the LED in avalanche mode. Post-measurement of each droplet, the chip surface is cleaned with laboratory grade iso-propanol (IPA) and to re-use the LED for the next droplet measurement.

droplet placed on the surface followed by detection by a discrete Si PD mounted externally above the chip (see Fig. 1). From the colour ratio (AM to FM) of optical coupling to the Si PD and the mean height of the droplet (optical path length), we obtain the effective absorption coefficient ( $\alpha$ ) of carmine solution specific to our broadband Si LED. The ability to electrically switch between visible and near-infrared emission from a single Si LED eliminates the need

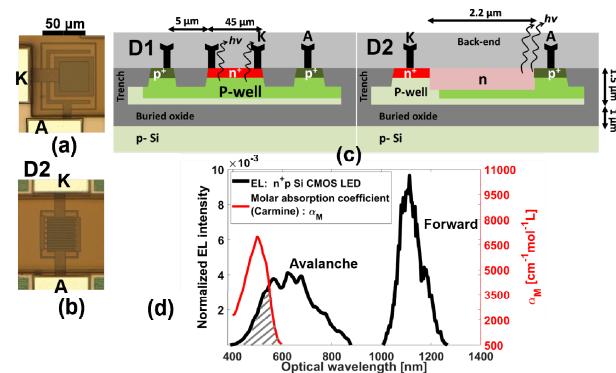


Fig. 2. Top-view micrograph of (a)  $n^+p$  junction LED (D1), (b)  $p^+nn^+$  junction LED (D2) with their respective device cross-sections in a SOI CMOS technology [21] shown in (c). (d) Avalanche-mode (400 nm – 900 nm) and forward-mode (1000 nm – 1270 nm) normalized electroluminescent intensity spectra [18] of diode D1 (in black) measured with a ADC-1000-USB and AvaSpec-UV/VIS/NIR spectrometers respectively from Avantes B.V. The molar absorption coefficient spectrum (in red) of carmine [22] shows the overlap (grey stripes) within 400 nm – 600 nm AM EL spectrum of Si LED.

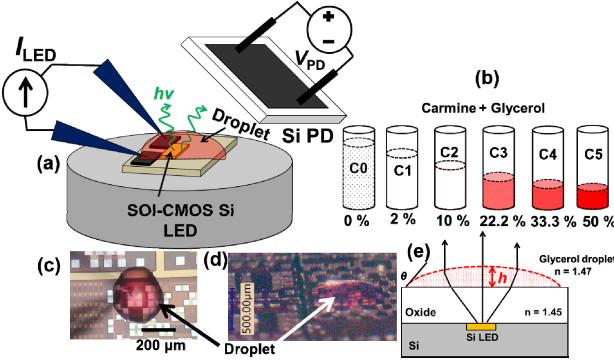


Fig. 3. (a) Schematic of the measurement set-up (not to scale). The on-chip Si LED and the external Si photodiode (BPW34) are driven by a 2-channel Keysight B2912A precision source-measure unit (SMU) in constant current mode and constant voltage mode respectively. (b) Solution specimens of carmine in laboratory-grade glycerol with the indicated concentrations (% by volume) relative to a reference commercial sample of liquid food color (carmine (E120) in glycerol (E422) and water). (c) Top-view and (d) slanted view (25 degrees w.r.t. horizontal) of a droplet (from sample  $c_2$ ). (e) Schematic cross-section showing the light-rays being focussed by the plano-convex micro lens formed by the droplet.

for any process modification or device replacement in the optical sensor. The 400 nm-1300 nm spectral range is highly suitable in bio-sensing e.g. photosynthetic pigments [23], leaf-water status [24][25], coloured contaminants in water [26]-[28] and blood oxygen levels [29]. Our work, therefore, constitutes a major step forward in realizing low-cost, and micro-volume CMOS-integrated optical sensors with silicon light source.

## II. EXPERIMENTAL MATERIALS AND METHOD

### A. LED design and electroluminescent spectra

Figs. 2a, 2b show the top-view layout of the two test LEDs D1 and D2 respectively, designed in a standard 130 nm silicon-on-insulator (SOI) CMOS technology [21]. Figs. 2c shows their vertical cross-section. D1 is a vertical  $n^+p$  junction at a depth of  $\sim 0.25 \mu\text{m}$  with a breakdown voltage of  $\sim 17 \text{ V}$  [18] and peripherally placed electrode contacts. D2 is a lateral  $p^+nn^+$  junction reaching the Si-SiO<sub>2</sub> interface, with an avalanche breakdown voltage of  $\sim 15 \text{ V}$ . D2 has an interdigitated (comb-like) layout [30] of alternating cathode and anode fingers to yield a higher junction area and therefore a higher spatial uniformity and quantum efficiency ( $\eta_{\text{LED}}$ ) of light emission. Fig. 2d shows the normalized EL-spectrum [18] of D1 in AM and FM modes of operation, alongside the literature reported [22] molar absorption coefficient ( $\alpha_M$ ) of carmine that overlaps with the AM-EL spectrum for  $400 \text{ nm} < \lambda < 600 \text{ nm}$ .

### B. Measurement set-up and sample preparation

As illustrated in Fig. 3a, the on-chip Si LED, placed on a vacuum chuck, is electrically probed by Tungsten needles. The Si PD (BPW34 from Vishay semiconductors), is mounted vertically above the chip at a centre-height  $\sim 5 \text{ mm}$  tilted at  $\sim 45^\circ$  via a micro-manipulator. The LED is driven in a constant current (sweep) mode and the PD is driven at a fixed reverse bias of 1V using a Keysight B2912A precision SMU with dc offset currents  $< 1 \text{ pA}$ . Commercial carmine (E120 food colour) solution (of unknown concentration  $c_{\text{ref}}$ ) is used as the target specimen which is diluted in glycerol solvent to yield samples of concentrations  $c_1=2(\pm 0.4)\%$ ,  $c_2=10(\pm 2)\%$ ,  $c_3=22.2(\pm 4)\%$ ,  $c_4=33.3(\pm 6)\%$  and  $c_5=50(\pm 5)\%$

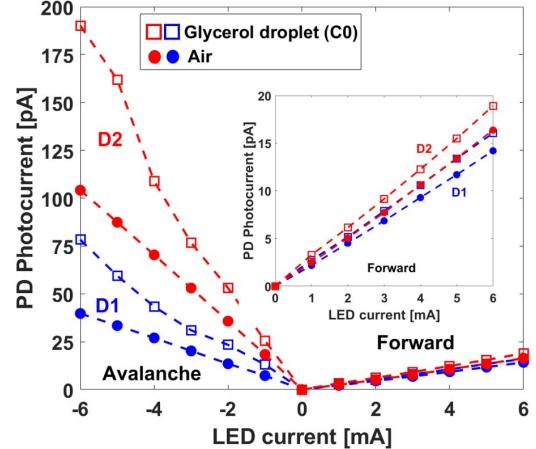


Fig. 4 Photocurrent (at reverse bias of 1 V) in the Si PD versus LED current in avalanche (- X axis) and forward modes (+X axis) of operation, in the presence (squares) and absence (circles) of a glycerol droplet (without carmine). (inset): Zoom-in of the forward mode of operation.

by volume relative to  $c_{\text{ref}}$  (see Fig. 3b). Sample  $c_0=0$  refers to only glycerol (no pigment). PD photocurrent ( $\Delta I_{\text{PD}}$ ) is measured in air and in presence of a micro-droplet (diameter:  $250 \mu\text{m} - 500 \mu\text{m}$ ), which is transferred from each solution sample to the chip with a hydrophilic tip of a  $\sim 100 \mu\text{m}$  silica fiber (Figs. 3c,d) masking the Si LED entirely. The same droplet is used to measure  $\Delta I_{\text{PD}}$  for AM and FM LED.

## III. RESULTS AND ANALYSIS

The glycerol droplet height  $h$  is primarily governed by the angle of contact [31][32] at the local liquid - chip (SiO<sub>2</sub>) interface, and was estimated to be within  $180 \mu\text{m} - 280 \mu\text{m}$  (Fig. 3c) by imaging the chip surface at an inclination of  $\sim 25^\circ$  with a VHX microscope from Keyence. The same was verified by droplet imaging with a Attension Theta Lite optical tensiometer by experimenting with multiple droplet samples on the chip surface. A droplet acts as a microscopic plano-convex lens (Fig. 3e) with a good matching of refractive index ( $\sim 1.47$ ) with that of the back-end oxide layer ( $\sim 1.45$ ), which enhances the vertical transmission coefficient of light. Optical gain due to lensing is evident from Fig. 4 which shows the measured  $\Delta I_{\text{PD}}$  versus  $I_{\text{LED}}$  in AM and FM operation. For both D1 and D2,  $\Delta I_{\text{PD}}^{\text{AM}} > \Delta I_{\text{PD}}^{\text{FM}}$  primarily due to the higher PD quantum efficiency ( $\eta_{\text{PD}}$ ) for light emitted in AM [18].  $\Delta I_{\text{PD}}^{\text{FM}}$  and  $\Delta I_{\text{PD}}^{\text{AM}}$  are respectively  $\sim 1.2$  times and  $\sim 1.5$  times higher in presence of a glycerol ( $c_0$ ) droplet as compared to in air. A mismatch in the gain in AM and FM is likely due to electrostatic effects on glycerol refractive index [33] at different  $V_{\text{LED}}$  applied in AM ( $\sim 19 \text{ V}$ ) and FM ( $\sim 1 \text{ V}$ ) operation. Further, at a given  $I_{\text{LED}}$ , both  $\Delta I_{\text{PD}}^{\text{FM}}$  and  $\Delta I_{\text{PD}}^{\text{AM}}$  is higher for D2 than for D1 due to the higher external quantum efficiency of D2. Since the pigment absorption window overlaps only with the AM EL spectrum, we can express the photocurrent in presence of the droplet as

$$\Delta I_{\text{PD}(\text{Gly})}^{\text{FM}}(c_i) = \eta_{\text{LED}}^{\text{FM}} \cdot \eta_{\text{PD}}^{\text{FM}} \cdot \eta_{\text{Gly}}^{\text{FM}} I_{\text{LED}} \quad (1)$$

$$\Delta I_{\text{PD}(\text{Gly})}^{\text{AM}}(c_i) = \eta_{\text{LED}}^{\text{AM}} \cdot \eta_{\text{PD}}^{\text{AM}} \cdot \eta_{\text{Gly}}^{\text{AM}} I_{\text{LED}} \cdot \exp\{-\alpha(c_i) \cdot h\} \quad (2)$$

Here  $\eta_{\text{Gly}}$  is the light-extraction efficiency from the chip through the droplet. The colour ratio (COR) of optical coupling in AM to FM can then be expressed as:

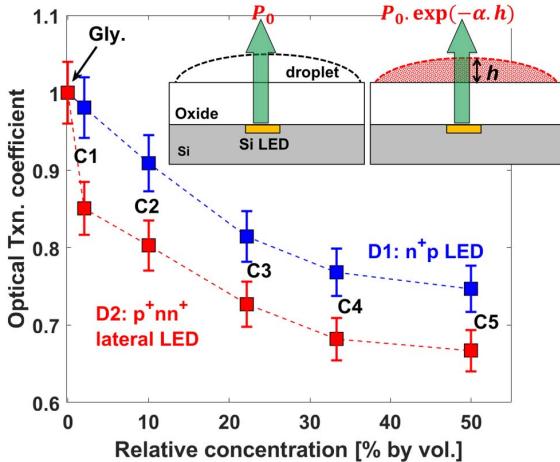


Fig. 5 Optical transmission coefficient [ $\exp(-\alpha(c_i)h)$ ] through the micro-droplet with varying concentrations (relative to  $c_{\text{ref}}$ ) of the carmine solution when illuminated by the CMOS LEDs D1 (blue) and D2 (red) and the optical intensity measured vertically with the external Si PD. The values are normalized to the case when only glycerol is present, where the transmission coefficient is assigned a value of 1 (i.e.  $\alpha = 0$ ).

$$\begin{aligned} COR(c_i) &= \left\{ \frac{\Delta I_{\text{PD(Gly)}}^{\text{AM}}(c_i)}{\Delta I_{\text{PD(Gly)}}^{\text{FM}}(c_i)} \right\} \\ &= \left\{ \frac{\Delta I_{\text{PD(Gly)}}^{\text{AM}}(c_0)}{\Delta I_{\text{PD(Gly)}}^{\text{FM}}(c_0)} \right\} \cdot \exp \{-\alpha(c_i)h\} \quad (3) \end{aligned}$$

Fig. 5 shows that the transmission coefficient ( $T(c_i)=\exp(-\alpha(c_i)h)$ ), extracted at  $I_{\text{LED}}=4$  mA for D1 and D2, decreases with increasing  $c_i$ . The leading factor in the RHS of (3) i.e.  $COR(c_0)$  corresponds to zero pigment concentration (setting  $\alpha=0$ ) and depends on the  $\eta_{\text{LED}}^{\text{AM}} / \eta_{\text{LED}}^{\text{FM}}$  ratio of the specific LED. The  $COR(c_0)$  for D1 and D2 at  $I_{\text{LED}}=4$  mA were respectively  $3.92 \pm 0.08$ , and  $8.38 \pm 0.17$  indicating that the enhancement in  $\eta_{\text{LED}}$  of D2 as compared to D1 is higher in AM than in FM.

Substituting  $h=230 \pm 50 \mu\text{m}$ , we obtain  $\alpha(c_i)$ . For example, using D2,  $\alpha(c_3) = 14.5 \pm 3.1 \text{ cm}^{-1}$  is obtained. Thus, for the reference (undiluted) solution,  $\alpha(c_{\text{ref}}) = (c_{\text{ref}}/c_3) \cdot \alpha(c_3) = 66 \pm 14 \text{ cm}^{-1}$ . To obtain a quantitative estimate of  $c_{\text{ref}}$ , we first compute the emission-specific molar absorption coefficient corresponding to our broadband AM Si LED as  $\alpha_{\text{M}}^{\text{LED}} = \int \alpha_{\text{M}}(\lambda) \cdot \epsilon(\lambda) d\lambda \approx 1410 \text{ cm}^{-1}\text{mol}^{-1}\text{L}$ , where  $\alpha_{\text{M}}(\lambda)$  is the monochromatic molar absorption coefficient of carmine (Fig. 2d),  $\epsilon(\lambda)$  [ $\text{nm}^{-1}$ ] is the normalized AM EL-spectral irradiance [18] and integration limits are from  $\lambda=400 \text{ nm}$  till  $600 \text{ nm}$ . Note that  $\alpha_{\text{M}}^{\text{LED}}$  quantifies the overlap between the AM EL spectrum and the molar absorption coefficient spectrum of the target specimen. Subsequently, we obtain  $c_{\text{ref}} = \alpha(c_{\text{ref}}) / \alpha_{\text{M}}^{\text{LED}} = 0.047 \pm 0.01 \text{ mol L}^{-1}$ . To validate the result, the absorbance through a standard quartz cuvette with a 10 mm optical path of a solution sample with a concentration of 0.1% relative to  $c_{\text{ref}}$  was measured using a commercial PerkinElmer Lambda 40 spectrophotometer at  $\lambda=525 \text{ nm}$ . We obtained  $\alpha_{525\text{nm}}(c_{\text{ref}}) = 174 \text{ cm}^{-1}$ , and hence  $c_{\text{ref}} = \alpha_{525\text{nm}}(c_{\text{ref}}) / \alpha_{\text{M}}(525 \text{ nm}) = 0.030 \text{ mol L}^{-1}$ , in close agreement with that obtained using Si CMOS LED. The positive deviation in  $c_{\text{ref}}$  as compared to the standard spectrophotometer technique is likely due to the underestimation in  $\alpha_{\text{M}}^{\text{LED}}$  which can be caused by two factors. Firstly we ignored the weak absorption tail of carmine for  $\lambda > 600 \text{ nm}$ . Secondly, we ignored the presence of small amounts of curcumin, exhibiting a peak molar

absorption coefficient at  $\lambda=425 \text{ nm}$  [34] that can increase the absorption at the UV-edge of our spectrum:  $400 \text{ nm} < \lambda < 450 \text{ nm}$ . A maximum sensitivity of  $S(c) \approx 1264 \text{ cm}^{-1}\text{mol}^{-1}\text{L}$  was calculated for D2 referred to concentration  $c_3$  where  $S(c)$  is defined as  $\Delta\alpha/\Delta c$ . The back-end oxide layer in our CMOS chip provided sufficient passivation to shield the Si LED from the chemicals in the droplet. Once a droplet was removed by cleaning with iso-propanol, the chip surface was re-used for the next droplet with negligible change in  $\Delta I_{\text{PD}}$  measured in air. Concentrated glycerol exhibits boiling points exceeding 400 K and freezing points below 270 K [35]. Hence it serves as a non-volatile solvent for micro-volume sensing for a wide range of temperatures.

Our results form the basis of the very first experimental proof-of-concept small-volume ( $< 1 \mu\text{L}$ ) optical absorption sensor with broad-spectrum avalanche-mode Si LEDs in standard CMOS technology. This obviates the need for expensive hybrid optical sources in applications. The color-ratio technique is expected to be immune to fluctuations in ambient temperature, as long as the thermal coefficients of LED quantum efficiency and that of the droplet-refractive index do not differ significantly between the optical wavelengths in forward and avalanche-mode EL spectra. Our sensor performance can be further improved by having a precise control over the volume and position of the droplet. Moreover, the placement of the Al-capped bond-pads can be optimized in order to avoid high electric fields within the droplet, which otherwise can affect the device reliability due to unwanted (electro-)chemical reactions between metals and glycerol [36][37] and other common polar solvents.

#### IV. CONCLUSION

We reported the very first proof-of-principle of optical absorption sensing of pigment in solution with broad-spectrum silicon micro LEDs designed in a standard silicon-on-insulator CMOS technology. Vertical optical transmission through a glycerol micro-droplet containing carmine pigment was measured with a silicon PD while driving the on-chip silicon LED in both forward and avalanche modes of operation, and thereby steering its electroluminescent spectrum between visible and near infrared. Hence, the same droplet can be used to measure optical transmission for both visible and near-infrared light from the same LED. The effective absorbance of the solution was obtained from the ratio of photocurrent in avalanche-mode to that in forward-mode LED operation. Further, from the observed droplet height and the known molar absorption coefficient of carmine, the effective absorption coefficient and carmine concentration was determined and validated by a commercial spectrophotometer.

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