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SHEAR EXPERIMENTS OF PRESTRESSED CONCRETE BRIDGE

GIRDERS

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9 methods of analysis and standards for structural safety.

10
11 **ABSTRACT**

12 For the assessment of existing slab-between-girder bridges, the shear capacity and failure mode are
13 under discussion. Previous research showed that the static and fatigue punching capacity of the
14 slabs is sufficient as a result of compressive membrane action. The girders then become the critical
15 elements. This research studies the shear capacity of prestressed concrete bridge girders. For this
16 purpose, four (half) girders were taken from an existing bridge that was scheduled for demolition
17 and replacement and tested to failure in the laboratory. Two loading positions were studied. The
18 results show that there should be a distinction between the mode of inclined cracking and the actual
19 failure mode. In addition, the results show that for prestressed concrete girders the influence of the
20 shear span to depth ratio should be considered for shear span to depth ratios larger than 2.5. These
21 insights can be used for the assessment of existing slab-between-girder bridges in the Netherlands.

22
23 **Keywords:** bridge assessment; concrete bridges; flexure-shear; large-scale testing; prestressed
24 concrete; shear; shear-compression; shear-tension

INTRODUCTION

1
2 In the Netherlands, approximately 70 (Ensink et al., 2018; Ensink et al., 2019; Koekkoek et al.,
3 2018) existing slab-between-girder bridges require assessment (Lantsoght et al., 2019b). This bridge
4 type consists of post-tensioned concrete girders, with thin, transversely prestressed decks cast in
5 between the top flanges of the girders. In addition, prestressed diaphragm beams are applied in
6 these bridges, typically at the supports and at $1/3^{\text{rd}}$ of the span length. These three elements are
7 standard for all the existing slab-between-girder bridges in the Netherlands. Initial assessment
8 indicated that the thin decks are the part of the structure with the highest Unity Check (ratio of
9 factored load effect to factored capacity, used in the Netherlands instead of a Rating Factor).
10 Experimental research (Amir, 2014; Amir et al., 2016) showed that the capacity of the decks is 2.32
11 times the capacity as predicted with the punching provisions of NEN-EN 1992-1-1:2005 (CEN,
12 2005) as a result of compressive membrane action. Additional experiments (Lantsoght et al., 2019c;
13 d) showed that under fatigue loading, compressive membrane action also acts, and that it is
14 therefore allowed to include the insights of these series of experiments to the assessment of slab-
15 between-girder bridges in the Netherlands. With these research insights, the thin transversally
16 prestressed decks are no longer the members with the highest Unity Check in the bridge structure.
17 Now, the bulb-T girders in the longitudinal direction become the critical members. Upon
18 assessment, these girders are found to be particularly critical for a shear-tension failure (Roosen et
19 al., 2019a; b). For assessment, shear-tension and flexure-shear are both verified. Shear-tension
20 (Arthur, 1965; Mahgoub, 1975; Roosen, 2018; Vergeer, 2019) failures (also referred to as web-
21 shear failures) occur in the region of the girder that is not cracked in bending, and are characterized
22 by a diagonal crack in the thin web of the girder, perpendicular to the direction of principal tension.
23 On the other hand, flexure-shear (Collins et al., 2016; Hicks, 1958; Laskar et al., 2010) failures
24 occur in the region of the girder that is cracked in bending. The flexure-shear crack originates from
25 a flexural crack in the bottom flange, which then deviates in the web, resulting in a diagonal crack.

1 An additional cause for concern with the post-tensioned bulb-T girders is that non-code-
2 compliant (with respect to the current codes) stirrups are used. The stirrups in these girders follow
3 the shape of the cross-section, which could lead to spalling off of the concrete cover when large
4 stresses develop in the stirrups. Moreover, the amount of stirrups in these girders is often below the
5 minimum shear reinforcement limit prescribed by the currently governing Eurocode 2 NEN-EN
6 1992-1-1:2005 (CEN, 2005).

7 The Helperzoom bridge, see Figure 1 ((Jayananda, 2018)), a slab-between-girder bridge
8 from 1965, is demolished as a result of the development of the new perimeter around the city of
9 Groningen. Therefore, it was possible to take girders from the bridge to test in the laboratory. When
10 assessed according to the Dutch codes for the assessment NEN 8700:2011 (Code Committee
11 351001, 2011a), with loads from NEN 8701:2011 (Code Committee 351001, 2011b) and further
12 stipulations for highway bridges in the RBK RTD 1006:2013 (Richtlijnen beoordeling kunstwerken
13 – guidelines assessment bridges) (Rijkswaterstaat, 2013), the outcome for the Unity Check for shear
14 is 1.69 for the edge girders and 1.05 for the interior girders. The edge girder is found to have the
15 largest Unity Check in the shear-tension region, whereas the interior girder has the largest Unity
16 Check in the flexure-shear region (Movares, 2013). As such, the girders are representative of the
17 girders in slab-between-girder bridges for which there are concerns regarding the shear capacity. To
18 facilitate testing in the laboratory, the girders were cut in half, and the halves of four girders were
19 transported to the laboratory and tested.

20 The goal of the experiments was twofold: 1) determine the governing shear failure
21 mechanism of typical bridge girders as used in the Dutch slab-between-girder bridges, and 2)
22 facilitate the comparison with nonlinear finite element models, which may be used for the
23 assessment of slab-between-girder bridges. This paper will address the first goal of the experiments
24 and give insight on the effect of the shear span to depth ratio on the shear capacity. While the focus
25 in this work is on the girders taken from the Helperzoom bridge, the findings with regard to the

1 shear capacity and governing shear failure mode are relevant for all thin-webbed prestressed
2 elements, such as the post-tensioned bulb-T girders, prestressed inverted T-girders in slab-on-girder
3 bridges, and box girders with thin webs (Roosen et al., 2018). As such, this work is relevant for
4 about 25% of all 6000 bridges in the Dutch highway network.

5 The focus of this article is on the experimental results and failure modes. A companion
6 paper (Park et al., in review) discusses the comparison to the capacity predicted with current code
7 provisions and a second companion paper compares the outcomes with nonlinear finite element
8 models (Mustafa et al., in review).

9 **RESEARCH SIGNIFICANCE**

10 This series of experiments uses specimens recovered from a bridge scheduled for demolition and
11 replacement. As such, the specimens contain details such as the non-code-compliant stirrups,
12 geometry, cross-section, and prestressing profile that are typically omitted or simplified in
13 laboratory testing. The experiments give a unique insight in the capacity and failure mode of
14 prestressed concrete girders. In particular, the experiments found that the governing shear cracking
15 mode is flexure-shear, contrary to the shear-tension mode expected from the assessment. The non-
16 code-compliant stirrups were shown to be able to carry shear. These insights can improve the shear
17 assessment of slab-between-girder bridges.

18 **LITERATURE REVIEW**

19 Most experiments in the literature that deal with the shear capacity of prestressed beams, are carried
20 out on specimens that are suitable for the laboratory in terms of size and in terms of detailing. In
21 this paragraph, results of large beams tested in the lab are summarized and the failure mode is
22 analyzed. (Labib et al., 2014) tested large prestressed bulb-T girders with a span length of 7.62 m =
23 25 ft, and observed shear-tension and flexure-shear cracking in the girders. In specimens with low
24 amounts of transverse reinforcement, failure occurred right at formation of the shear crack. In other
25 specimens, failure occurred after formation of the shear crack by crushing of the concrete

1 compressive struts. (Kuchma et al., 2008) tested 10 girders in the laboratory at both ends. The final
2 failure modes in the girders were shear-compression failure, diagonal field crushing, and, in a few
3 cases, stirrup rupture, horizontal slip, and local crushing. (Oh and Kim, 2004) made similar
4 observations on the behavior of 10.8 m (35.4 ft) long girders tested in the laboratory. (Shahawy and
5 Batchelor, 1996) observed flexure-shear failures in their full-scale girder tests. Other authors who
6 observed shear-compression failures or crushing failure of the diagonal compression field are
7 (Mahgoub, 1975). These observations are in line with an analysis of the (Dunkelberg et al., 2018)
8 database of shear tests on prestressed beams: for beams with stirrups, the governing failure mode is
9 only for a few experiments shear-tension, as the activation of stirrups after shear cracking results in
10 a different final failure mode. (Kar, 1969) explains this observation based on the high stresses in the
11 concrete compression zone after formation of a diagonal crack.

12 In experiments, the effect of the shape of the cross-section is observed: members with thick
13 flanges have a higher shear capacity than thin-webbed members, which in turn have a higher shear
14 capacity than members with a rectangular cross-section (Collins et al., 2016). (Schramm and
15 Fischer, 2019) and (Herbrand et al., 2017) also observed that members with a flange in compression
16 have a larger shear capacity than rectangular members.

17 Direct load transfer between the load and the support can occur in prestressed girders for
18 larger shear spans than in reinforced concrete. (Herbrand and Classen, 2015) identified direct
19 compression arching action as the most important shear-carrying mechanism in their experiments.
20 (De Wilder et al., 2018) observed this for beams with an I-shaped cross-section and shear span to
21 depth ratios between 2.91 and 3.19. (Herbrand and Classen, 2015) noticed the contribution of
22 arching action for girders with internally bonded tendons and additional external prestressing with a
23 shear span to depth ratio of 3.6. Similarly, (Shen et al., 2015) reported arching action for a shear
24 span to depth ratio of 4. The seminal work by (Hicks, 1958) identified the region of diagonal
25 compression failures to govern for shear spans up to 4.5 – 5.

1 A recent series of experiments (Schramm and Fischer, 2019) focused on the shear capacity
2 of girders with old stirrup types, such as open stirrups and two-part stirrups and showed that the old
3 stirrup types work properly for shear. The authors, however, did not look at stirrups that follow the
4 shape of the cross-section. Another important consideration for existing girders is the detailing at
5 the end of the girders in the anchorage zone. (Ross et al., 2015) found that the end region detailing,
6 and especially the placement of fully bonded strands, had a significant influence on the specimen
7 behavior and capacity.

8 Only a few series of experiments have been carried out on beams taken from existing
9 bridges. The first series of experiments used girders from a decommissioned bridge in Orem, Utah.
10 (Higgs et al., 2015) tested girders taken from a bridge that had been in service for seven years. The
11 flexural cracking strength was used to estimate the level of prestressing in the girders, and
12 subsequently three girders were tested in shear for different a/d distances, with a the shear span and
13 d the effective depth. The conclusion of the shear tests was that the AASHTO LRFD (AASHTO,
14 2018) shear provisions are conservative (all within 12% conservative) for the studied girders.
15 Similarly, (Osborn et al., 2012; Osborn, 2010) tested eight AASHTO Type 2 girders: six taken from
16 the decommissioned I-215 bridge near Salt Lake City, Utah with steel corrosion, and two longer
17 girders from a highway bridge in southern Utah. Both bridges had been in service for 40 years. Six
18 girders were used to determine the prestressing level, and two girders were tested in shear close to
19 the support. It was found that the AASHTO code is overly conservative for loads close to the
20 support, and that strut-and-tie methods are more suitable for such cases. (Zwicky and Vogel, 2000;
21 Zwicky, 2002) tested five girders with a low stirrup ratio from the Wassnerwald viaduct, which had
22 been in service for 30 years and had corrosion ingress. The failure modes observed were flexure in
23 four experiments (two of which were analytically expected to fail in shear) and a failure by crushing
24 of the compression strut in one test. (Vill et al., 2011) tested continuous girders with insufficient
25 shear reinforcement according to the current codes from a bridge built in 1952 in Austria. (Martin et

1 al., 2011) tested a 40-year old bridge girder from Tulsa, OK to check the shear performance of
2 girders designed for shear with the old quarter-point rule, which is less conservative than the current
3 AASHTO provisions. The outcome of the tests was that the girders exceeded the nominal strengths
4 of former and current AASHTO provisions, as well as of the ACI 318 (ACI Committee 318, 2008)
5 code requirements.

6 **EXPERIMENTAL INVESTIGATION**

7 **Geometry of girders**

8 The bulb-tee girders are interior girders, taken from the viaduct Helperzoom, a slab-between-girder
9 bridge. Figure 2 shows the cross-section of the girder. The cross-sectional area is $A_g = 507 \times 10^3$
10 mm^2 (811.2 in^2), and the moment of inertia is $I_g = 7.47 \times 10^{10} \text{ mm}^4$ ($1.795 \times 10^5 \text{ in}^4$). The neutral
11 axis of the cross-section is at 492 mm (19.4 in.) from the top of the girder.

12 The girders are 23.4 m (76.8 ft) long and their span length is 23 m (75.5 ft). For handling
13 and testing of the girders, they are sawn in half. Due to variability of the sawing action in the field,
14 the resulting dimensions of the four girders differ from each other, see Table 1. Figure 3 shows the
15 side view of a girder, including the tendon layout, and position of hammerhead, tapering part, and
16 cross-beam. Detailed information can be found in the preparation report (Lantsoght et al., 2019a) of
17 the experiments, as well as in the measurement report (Lantsoght et al., 2019e).

18 **Material properties**

19 The concrete properties are determined based on twelve core samples taken from the viaduct
20 Helperzoom (Linthorst and Teunissen, 2009). The average cube concrete compressive strength is
21 $f_{cm,cube} = 76.3 \text{ MPa}$ (11,070 psi), with a characteristic cube concrete compressive strength of $f_{ck,cube} =$
22 62.7 MPa (9094 psi), which corresponds with concrete class C55/67 from NEN-EN 1992-1-1:2005
23 (CEN, 2005). The average splitting tensile strength is $f_{ctm} = 5.4 \text{ MPa}$ (783 psi), and the characteristic
24 splitting tensile strength is $f_{ctk} = 4.0 \text{ MPa}$ (580 psi). Additional core testing was used to determine
25 the elastic modulus of the concrete in the girders as 39,548 MPa (5734 ksi).

1 The prestressing tendons are made of the so-called “40-ton cables” as used in the 1960s.
2 Nine samples of prestressing steel are used to determine its stress-strain diagram, see Figure 4. The
3 average ultimate strength of the prestressing steel is $f_{p_{um}} = 1824$ MPa (264.5 ksi) with an ultimate
4 strain of $\varepsilon_{pu} = 0.0535$. The average stress that corresponds to a strain of 0.01 is $f_{p_{0.1m}} = 1433$ MPa
5 (207.8 ksi).

6 The stirrups and longitudinal reinforcement are FeB400 steel. Nine sample of the mild steel
7 (four samples from the stirrups and five samples from the longitudinal reinforcement) are used to
8 determine the properties of the reinforcement steel. The average yield strength is $f_{ym} = 454$ MPa
9 (65,850 psi) and the average tensile strength is $f_{um} = 655$ MPa (95,000 psi).

10 **Reinforcement**

11 The prestressing consists of ten tendons each with twelve strands of 7 mm (0.28 in.) diameter, see
12 Figure 5. The resulting area of each prestressing tendon is $A_{p,t} = 462$ mm² (0.7 in²). As can be seen
13 in Figure 3, tendon numbers 4 through 10 are anchored at the hammerhead. The position of tendons
14 9 and 10 coincide with regard to their vertical position, and the same holds true for tendons 7 and 8.
15 Tendons 1, 2 and 3 are anchored at the top of the cross-section, as indicated in Figure 3. All tendon
16 profiles are draped.

17 Over the height of the cross-section (see Figure 2), 16 $\phi 10$ mm (0.4 in \approx #3 bars)
18 longitudinal bars are provided. This layout results in an area of tension steel of $A_s = 628$ mm² (0.97
19 in²) and an area of compression steel of $A_s' = 628$ mm² (0.97 in²).

20 The provided stirrups are $\phi 10$ mm (0.4 in \approx #3 bars) with a spacing of 400 mm (15.7 in).
21 The shape of the stirrups follows the shape of the cross-section, see Figure 2, which is not allowed
22 according to current codes (such as NEN-EN 1992-1-1:2005 (CEN, 2005)), since there is a risk of
23 spalling off of the concrete cover due to tension stresses provoked by the shape of the stirrup
24 (Roosen et al., 2019a). The amount of stirrups is determined as:

$$\rho_w = \frac{A_{sw}}{sb_w \sin(\alpha)} \quad (1)$$

with A_{sw} the area of a stirrup, s the stirrup spacing, b_w the web width, and α the angle between the shear reinforcement and the longitudinal axis (between 45° and 90°). For the Helperzoom girders, $\rho_w = 0.196\%$, which is below the Eurocode 2 (NEN-EN 1992-1-1:2005 (CEN, 2005)) minimum amount of stirrups of $\rho_{w,min} = 0.215\%$.

6 Test setup

Figure 6 gives an overview of the test setup. The span length selected for testing the girders is $l_{span} = 9.6$ m (31.5 ft). The load is applied through a loading plate of 300 mm \times 300 mm (11.8 in \times 11.8 in). The beam is supported on loading plates of 100 mm \times 560 mm (3.9 in \times 22.0 in), see Figure 7.

To avoid slipping of the prestressing steel and development of a splitting failure on the side with the saw cut, external transverse prestressing bars are used (see Figure 8). The amount of external transverse prestressing applied varies per experiment.

The load is applied by means of a hydraulic jack, built into a frame that is anchored to the strong floor of the laboratory, see Figure 6. To study crack opening and development, a loading protocol with different load steps of loading and unloading is used, see for example Figure 9. In Figure 9, three lower load levels with three cycles per load level are shown: before cracking, after flexural cracking, and after shear-flexure cracking. The fourth load level is an incremental loading to failure. The loading speed is 0.02 mm/s (0.0008 in/s) in all cases, except during the first cycles of HPZ01, when a loading speed of 0.01 mm/s (0.0004 in/s) was used.

20 Instrumentation

For each of the four experiments, a slightly different sensor plan was developed. In all experiments, linear variable differential transformers (LVDTs) were used in a grid between the load and the support on the south face of the test specimens, measuring deformations in the vertical and horizontal direction. In addition, two diagonal LVDTs were applied in this grid for experiments

1 HPZ02, HPZ03, and HPZ04 (with HPZ as abbreviation for Helperzoom). In all experiments, one
2 LVDT is used at the support to measure the support deflections. Under the load, two laser distance
3 finders are used to measure the deflections on the north and south sides of the beams.

4 A photo camera is used for taking photographs, which are analyzed with digital image
5 correlation (DIC). The DIC setup consisted of a high resolution camera of 8688 by 5792 pixels
6 (Canon EOS 5DS) with a wide angle lens (Sigma 20 mm = 0.8 in) and two LED lights. In
7 experiments on HPZ3 and HPZ4, additional cameras with a lens of 49 mm (1.9 in) and macrolens
8 of 90 mm (3.5 in) were used to capture the opening of the critical shear crack in the web. To use
9 DIC, we first painted the beam white, and then used a paint roller with black paint to develop a
10 random speckle pattern on the beam. The north face of the test specimens is monitored with
11 cameras.

12 In all experiments, acoustic emissions (AE) sensors are used to follow (micro) crack
13 development and propagation. The AE sensors had a central frequency of 60 kHz, narrow banded.
14 The AE signals that arrived at the sensors with a peak amplitude over 40 dB were recorded. In
15 experiments HPZ02, HPZ03, and HPZ04, smart aggregates are cast into the beam in holes that were
16 drilled for the purpose. Smart aggregates consist of a piezo-electric layer between two marble
17 layers. The piezo electric layer allows the sensors to act as both actuators of ultrasonic waves and
18 receivers. As they also have similar mechanical properties to normal aggregates, they are referred to
19 as Smart Aggregates (SAs). After placing the smart aggregate, the drilled hole was repaired with a
20 high strength mortar.

21 The details of the sensor plan for each experiment, including range of all applied sensors,
22 can be found in the measurement report of the experiment (Lantsoght et al., 2019e), and further
23 analysis of the DIC and AE can be found in (Zhang et al., in review). Figure 10 shows the sensor
24 plan used for HPZ04.

EXPERIMENTAL RESULTS AND ANALYSIS

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Description of experiments

HPZ01

Before the beginning of HPZ01, the application of the vertical prestressing at the saw cut led to cracks in the flanges. For the first loading cycles to 500 kN (112.5 kip), the loading speed was 0.01 mm/s (0.0004 in/s), afterwards the loading speed was increased to 0.02 mm/s (0.0008 in/s). The first flexural crack developed at 965 kN (217 kip). The first shear crack (a flexure-shear crack) developed at 1344 kN (302 kip). Figure 11 shows the development of the cracks during the experiment. The ultimate load was 1893 kN (426 kip), at which a shear-compression failure took place.

HPZ02

HPZ02 is a repeat test of HPZ01, but now the loading speed is constant at 0.02 mm/s (0.0008 in/s). The vertical prestressing bars at the saw cut were applied at with a larger spacing in between and no cracking developed in the flange. The first flexural crack developed at 1001 kN (225 kip). The first two shear cracks, both flexure-shear cracks, developed at 1299 kN (292 kip). Shear-compression failure occurred at 1849 kN (416 kip). In general, the behavior of the girder during this experiment was very similar to the behavior of HPZ01, see Figure 12 for selected DIC-processed photographs of the cracking pattern. After failure, the anchorage end of the prestressing tendon anchored in the flange was visible next to the loading plate.

HPZ03

In HPZ03, the load was placed farther from the support, at 4.4 m = 14.5 ft. In this experiment, three cameras were used: one to capture the global distribution of strains using a 20 mm (0.8 in.) wide-angle lens, one to capture the opening of the critical shear crack in the web, and one to capture the opening of the shear-tension crack closer to the support. The load was applied using cycles and the duration of the experiment was two days. The first flexural crack developed at 1050 kN = 236 kip.

1 The first shear crack, a flexure-shear crack, developed at 1250 kN = 281 kip between the load and
2 the saw cut. At 1650 kN = 371 kip, a shear-tension crack developed between the load and the saw
3 cut. The shear cracks developed up into the top flange. Failure occurred at 1990 kN = 448 kip by
4 crushing of the concrete in the flange. Figure 13 gives an overview of the development of cracks
5 during the experiment.

6 **HPZ04**

7 HPZ04 is a repeat test of HPZ03 (including three cameras for DIC), but a different jack was used:
8 instead of the 2000 kN (450 kip) jack, the 10,000 kN (2250 kip) jack was used, as HPZ03 had a
9 failure load close to the maximum capacity of the jack used in that experiment. The first flexural
10 crack developed at 1100 kN = 248 kip. The first inclined crack, a flexure-shear crack, developed at
11 1450 kN = 326 kip. The shear cracks reached the compression flange at 2050 kN = 461 kip. Figure
12 14 gives an overview of the development of cracks during the experiment. Failure occurred at 2380
13 kN = 536 kip by crushing of the concrete in the compression field in the web of the girder.

14 **Level of prestressing**

15 In the first calculations, the prestressing stress was estimated according to the Dutch Guidelines for
16 the Assessment of Bridges (RBK (Rijkswaterstaat, 2013)). The assumed working prestressing level
17 is $0.52f_{pk} = 868$ MPa (125,860 psi). Since the girders were cut in half before transportation to the lab
18 and testing, further losses may have occurred. Visual inspection of the saw cut revealed no
19 significant retraction of the prestressing tendons. To quantify the prestressing stress level, we used
20 three methods:

21 1) Determination based on the cracking moment observed in the experiment and the ACI 318-
22 19 (ACI Committee 318, 2019) expression for the cracking moment, first determined based
23 on the overall load-displacement diagram and then refined with the results from the LVDT
24 measurements.

25 2) Direct experimental determination through core drilling and through cutting of the tendons

1 3) More advanced sectional analysis with a layered model, validated with Response-2000
2 (Bentz, 2010)

3
4
5 Table 2 shows an overview of the results of the prestressing stress according to the different
6 methods. The LVDT results are more accurate than the test results from the load-deflection
7 diagram. In the load-deflection diagram, the change in stiffness due to cracking may be difficult to
8 observe, and may be a gradual change, whereas in the LVDT results the development of a crack,
9 when the crack is in the region monitored by the LVDT, results in a clear increase in the
10 measurement results. For the direct measurement results, we observed that the core drilling method
11 gave widely differing results, and that also the method of cutting through the tendons directly
12 resulted in variability among the specimens and among the tests on the same specimen. Finally, the
13 sectional analysis results evaluate the cross-section with a layered model, which makes it more
14 precise than the first method, based on the cracking moment expression of ACI 318-19. This
15 layered analysis model considered the compressive and tensile stress-strain relationships of concrete
16 by Collins et al. (Collins, 1991; Vecchio, 1986), and the tensile stress-strain relationships of mild
17 and prestressing steel using the elasto-perfectly plastic model (Scholz, 1990) and the modified
18 Ramberg-Osgood model (Mattock, 1979), respectively. Once the extreme top and bottom fiber of
19 the cross-section are assumed, the tensile and compressive forces of each layer are calculated
20 according to the strain compatibility and force equilibrium conditions, and the moment-curvature
21 relationship is derived as a result. This result is compared with the moment-curvature calculated
22 through the strain of two layers measured in the web of the section where the load was applied in
23 the experiment to determine the correct working prestressing level. In addition, the method is
24 validated with Response-2000, showing good correspondence, and thus we will use the prestressing
25 stress from the layered sectional analysis method in the next analyses.

1 **Test results and failure modes**

2 Table 3 gives an overview of the experimental results and Figure 15 gives the envelopes of the
3 load-displacement diagrams of the four experiments. The failure mode is reported based on the
4 mode of shear cracking (before failure occurred) and then the ultimate failure mode. For all
5 experiments, the first shear crack to develop was a flexure-shear (FS) crack. The final failure mode
6 was a function of the position of the load. For the experiments with the loads closer to the support,
7 the failure mode was shear-compression (SC) as a strut could develop between the load and the
8 support. For HPZ03, the failure was initiated by crushing of the concrete under the loading plate,
9 indicated by CC. For HPZ04, failure occurred by crushing of the concrete in the compression field
10 after formation of a truss-like pattern of shear cracks indicated by CF. The acoustic emission
11 sensors can detect micro cracking about 50 kN (11 kip) before the DIC or the bare eye can notice
12 cracking. The detailed discussion of the AE measurements is given in the analysis report (Lantsoght
13 et al., 2020).

14 **Subsequently, in**

15 **Table 4 are the results of the experiments in terms of sectional shear. The sectional shear in**
16 **the experiment is the result of the self-weight, the prestressing, and externally applied load.**
17 **The sectional shear at the ultimate V_u and at shear cracking V_{scr} are given for two positions:**
18 **under the load, and for the position measured after the experiment where the critical shear**
19 **crack crosses the midheight of the web. This table also gives insight in the further increase in**
20 **capacity after shear cracking through the value V_{add} . We can see in**

21 **Table 4 that this value can partially be explained by the activated stirrups crossing the critical**
22 **shear crack, $V_{stirrup}$ and the shear-reinforcing action of the prestressing tendon. This shear-**
23 **reinforcing action is calculated by evaluating which tendons cross the shear crack and under**
24 **which angle, and then calculating the vertical component of the force which results from the**
25 **increase in stress during the experiment. We can see that for the first experiments, because of**

1 **the tendon layout, this possible shear-reinforcing contribution is small. However, for the next**
2 **two experiments, the contribution is larger because one of the tendons enters from its point of**
3 **anchorage in the top flange. Since this value, as well as $V_{stirrup}$ is calculated based on the**
4 **measured position of the critical shear crack, the results are taken as the same for both**
5 **studied x-positions in**

6 Table 4.

7 **Influence of loading position**

8 For the HPZ experiments, the influence of the loading position was studied by testing the specimens
9 at two different positions. The reader should keep in mind the tendon layout, which implies
10 different amounts of prestressing in the cross-sections close to the support versus further from the
11 support. As a result, the cracking moment is larger for HPZ03 and HPZ04 than for HPZ01 and
12 HPZ02. To study the influence of the loading position, we should compare the results at inclined
13 cracking. Since in all experiments the first inclined crack to develop was a flexure-shear crack, we
14 will compare the values for the sectional shear at the inclined cracking load. On the other hand,
15 comparing the sectional shear at failure does not allow for a one-on-one comparison, as different
16 failure modes occurred in the experiments.

17 **Analyzing the results from**

18 Table 4 shows that for $a/d_{EC} = 3.6$ the average value of $V_{scr} = 781$ kN (176 kip) and that for $a/d_{EC} =$
19 4.9 the average value of $V_{scr} = 438$ kN (98 kip) at the position of the critical shear crack. For a 36%
20 decrease in shear span to depth ratio, the sectional shear at inclined cracking increases by 78%. The
21 value of V_{scr} is determined based on the contributions of the selfweight, prestressing, and externally
22 applied load. If we consider the effect of prestressing on the capacity side instead of on the loading
23 side, we can compare the value of $V_{scr} - V_p$. The average value of $V_{scr} - V_p$ for $a/d_{EC} = 3.6$ equals
24 961 kN (216 kip) and for $a/d_{EC} = 4.9$ the average value equals 730 kN (164 kip). In other words, for
25 $V_{scr} - V_p$ the sectional shear at inclined cracking increases by 32% for a decrease in a/d_{EC} of 36%.

- 1 • Shear-tension failures are uncommon in experiments, as the activation of stirrups leads to a
2 different failure mode.
- 3 • T-shaped beams tend to have a larger shear capacity than rectangular shapes.
- 4 • Shear-compression failures are predicted and observed for shear span to depth ratios up to 5.
- 5 • Older types of stirrups are able to function properly.

6 To study the shear capacity of typical girders used in slab-between-girder bridges, four half
7 girders were taken from the Helperzoom bridge, which was scheduled for demolition. These girders
8 have all the detailing found in existing bridges, including non-code-compliant stirrups, a tapering
9 part and hammerhead, and draped tendons. The girders are 1.11 m (3.64 ft) high and have a length
10 (after sawing the girder in half) between 10.51 m and 12.98 m (34.5 ft – 42.6 ft). Testing of the
11 girders was accompanied by testing of the following material properties: concrete compressive
12 strength, concrete tensile strength, modulus of elasticity of the concrete, stress-strain behavior of the
13 prestressing steel and mild steel, and stress in the prestressing tendons in the girders.

14 From these experiments, we can draw the following conclusions:

- 15 • To determine the working prestressing level in the girders, the most consistent results were
16 obtained by using a layered sectional analysis model. This analysis revealed that the
17 working prestressing level was between 80-90% of the level recommended by the Dutch
18 Guidelines for the Assessment of Bridges (Rijkswaterstaat, 2013).
- 19 • The critical mode of inclined cracking observed in the experiments is flexure-shear
20 cracking. Shear-tension cracking occurred later during the test. Shear-tension failures did
21 not occur, contrarily to the expectations from the assessment of the slab-between-girder
22 bridges.
- 23 • The non-code-compliant stirrups were activated after inclined cracking and could carry load.
24 The stirrups in the Helperzoom girders have a stirrup reinforcement ratio of 0.196% which
25 is slightly lower than the minimum amount of stirrups prescribed by Eurocode 2 NEN-EN

1 1992-1-1:2005 of 0.215%. Only in one experiment, indications of stirrup rupture and stirrup
2 bending were observed.

- 3 • The mode of inclined cracking in all experiments was flexure-shear. Shear-tension cracks
4 developed under higher loads.
- 5 • The failure modes in the experiments were shear-compression in HPZ01 and HPZ02,
6 crushing of concrete locally in the top flange in HPZ03, and crushing of the concrete in the
7 compression field in HPZ04.
- 8 • The influence of the shear span to depth ratio is analyzed for the sectional shear at the
9 inclined cracking load, where the effect of prestressing is omitted from the sectional shear.
10 For this analysis, an almost inversely linear relationship between sectional shear and shear
11 span to depth ratio is observed, and it is concluded that the effect of the shear-span-to-depth
12 ratio plays a role for ratio values beyond 2.5, up to 4.9 in the case of the Helperzoom
13 experiments.

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22 series of experiments, and to former MSc thesis students Nikhil Jayananda, Shozab Mustafa, and
23 Jos Migalski for their prediction calculations.

24 **NOTATION**

25 a shear span

1	b_w	web width
2	d	effective depth
3	d_{EC}	effective depth calculated as weighted average of prestressing steel and mild steel under the
4		centroidal axis
5	$f_{ck,cube}$	characteristic cube concrete compressive strength
6	$f_{cm,cube}$	average cube concrete compressive strength
7	f_{ctk}	characteristic splitting tensile strength of the concrete
8	f_{ctm}	average splitting tensile strength of the concrete
9	$f_{p0.1m}$	average stress in the prestressing steel at a strain of 0.01
10	f_{pk}	characteristic tensile strength of prestressing steel
11	f_{pum}	average ultimate strength of the prestressing steel
12	f_{pw}	working prestressing level
13	f_{ym}	average yield strength of the mild steel
14	f_{um}	average ultimate strength of the mild steel
15	l_{girder}	total length of the girder specimen
16	l_{span}	span length
17	$n_{stirrup}$	number of stirrups crossing shear crack
18	s	stirrup spacing
19	x	position in the longitudinal direction with respect to the support at the anchor block of the
20		girder
21	A_g	gross cross-sectional area of the girder
22	A_p	area of prestressing reinforcement
23	$A_{p,1}$	area of one prestressing tendon
24	A_s	area of tension reinforcement provided by the mild steel
25	A_s'	area of compression reinforcement provided by the mild steel

- 1 A_{sw} area of stirrup
- 2 E_{psm} average elastic modulus of prestressing steel
- 3 I_g gross moment of inertia of the girder
- 4 F_{crack} load at which flexural cracking occurs
- 5 F_{max} maximum load in the experiment
- 6 $F_{shearcrack}$ load at which inclined crack is observed
- 7 M_{crack} cracking moment
- 8 N_p axial load due to prestressing
- 9 $V_{add} = V_u - V_{scr}$
- 10 V_p sectional shear force due to prestressing at considered section
- 11 V_{scr} sectional shear at shear cracking
- 12 $V_{stirrup}$ shear capacity provided by $n_{stirrup}$ stirrups
- 13 V_u sectional shear at failure
- 14 α angle between shear reinforcement and longitudinal axis (between 45° and 90°)
- 15 δ_{fail} maximum deflection in experiment
- 16 ε_{pu} ultimate strain of prestressing steel
- 17 ρ_w stirrup reinforcement ratio
- 18 $\rho_{w,min}$ minimum stirrup reinforcement ratio
- 19 ΔV_p shear reinforcement provided by increase in stress in prestressing tendons during test

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21

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6 Table 2. Overview of results of prestressing stress, determined with different approaches, where
7 the % refers to the percentage of the originally expected working prestressing level. Conversion: 1
8 m = 3.3 ft, 1 kN = 0.225 kip, 1 kNm = 0.738 kip-ft, 1 MPa = 145 psi.

9 Table 3. Overview of experimental results. Conversion 1 m = 3.3 ft, 1 mm = 0.04 in., 1 kN = 0.225
10 kip.

11

12 Table 4. Overview of test results in terms of sectional shear. Conversion: 1 kN = 0.225 kip, 1 m =
13 3.3 ft.

14 **Table 1 – Measured dimensions of girders after sawing. Conversion: 1 m = 3.3 ft**

Specimen	Length (m)	Width east (m)	Width west (m)	Width middle (m)	Height (m)
HPZ01	10.51	0.965	0.940	0.960	1.110
HPZ02	11.10	1.060	0.960	1.043	1.110
HPZ03	12.28	0.990	0.950	0.985	1.110
HPZ04	12.88	0.960	1.010	0.928	1.110

15

16

17 **Table 2. Overview of results of prestressing stress, determined with different approaches,**
18 **where the % refers to the percentage of the originally expected working prestressing level.**

19 **Conversion: 1 m = 3.3 ft, 1 kN = 0.225 kip, 1 kNm = 0.738 kip-ft, 1 MPa = 145 psi.**

	x (m)	Test results		LVDT results		Load-deflection results			Direct measurement results			Sectional analysis results		
		F_{crack} (kN)	M_{crack} (kNm)	F_{crack} (kN)	M_{crack} (kNm)	f_{pw} (MPa)	N_p (kN)	%	f_{pw} (MPa)	N_p (kN)	%	f_{pw} (MPa)	N_p (kN)	%
HPZ01	2.903	965	2094	996	2137	608	1970	70	-	-	-	695	2569	80

HPZ02	2.903	1001	2191	1032	2209	651	2119	75	494	1826	57	725	2680	83
HPZ03	4.4	1025	2576	1025	2582	651	2712	75	925.6	3849	107	700	2911	81
HPZ04	4.4	1100	2745	1108	2780	712	2974	82	528	2194	61	780	3243	90

1

2 **Table 3. Overview of experimental results. Conversion 1 m = 3.3 ft, 1 mm = 0.04 in., 1 kN =**

3

0.225 kip.

	HPZ01	HPZ02	HPZ03	HPZ04
Date	27/06/2019	12/09/2019	14/11/2019	16-17/12/2019
l_{girder}	10.51 m	11.1 m	12.28m	12.88 m
l_{span}	9.6 m	9.6 m	9.6 m	9.6 m
a	2903 mm	2903 mm	4400 mm	4400 mm
d_{EC}	806 mm	806 mm	898 mm	898 mm
a/d_{EC}	3.6	3.6	4.9	4.9
F_{crack}	965 kN	1001 kN	1025 kN	1100 kN
$F_{shearcrack}$	1344 kN	1299 kN	1250 kN	1450 kN
F_{max}	1893 kN	1849 kN	1990 kN	2380 kN
δ_{fail}	51.5 mm	39.7 mm	60.9 mm	68.6 mm
Failure mode	FS + SC	FS + SC	FS + CC	FS + CF

4

5 **Table 4. Overview of test results in terms of sectional shear. Conversion: 1 kN = 0.225 kip, 1**

6

m = 3.3 ft.

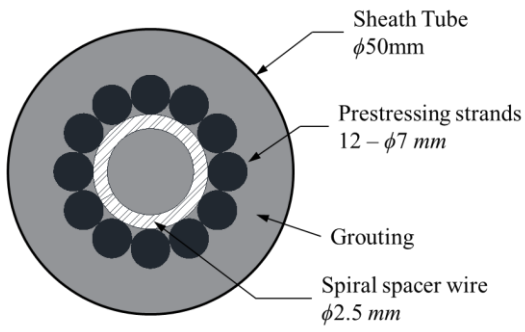
	x (m)	V_p (kN)	V_u (kN)	V_{scr} (kN)	V_{add} (kN)	$n_{stirrup}$	$V_{stirrup}$ (kN)	ΔV_p (kN)
HPZ01	2.903	-297	1048	665	383	5	357	52
	1.828	-176	1183	801				
HPZ02	2.903	-310	1004	620	384	5	357	36
	1.873	-184	1143	761				
HPZ03	4.400	-356	725	324	401	5	357	160
	3.460	-251	841	440				
HPZ04	4.400	-396	894	345	503	5	357	117
	2.832	-333	976	435				

7

8

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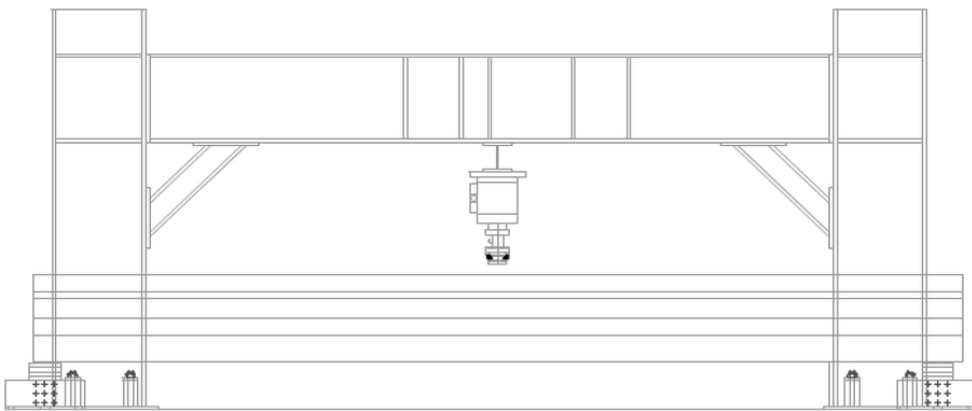
1

2 **Figure 5. Detail of prestressing strands: sketch and photograph. Conversion: 1 mm = 0.04 in.**



1

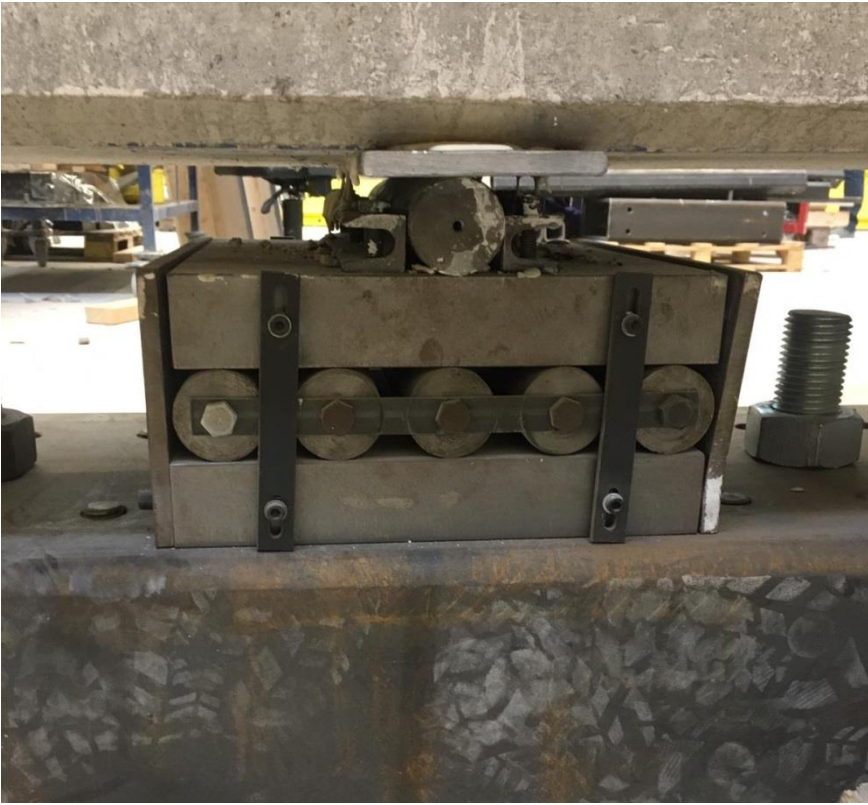
2 (a)



3

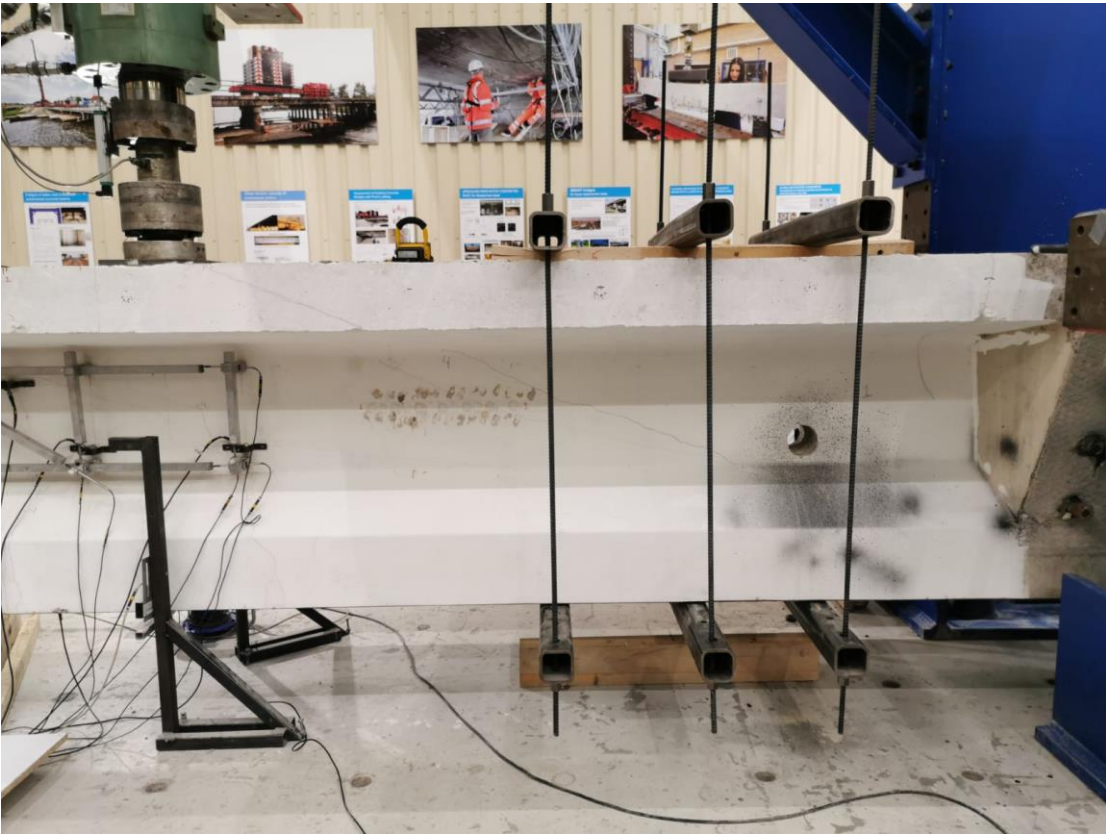
4 (b)

5 **Figure 6. Test setup: (a) Overview photograph of test setup in laboratory, (b) technical**
6 **drawing of side view.**



1

2 **Figure 7. Detail of support conditions.**

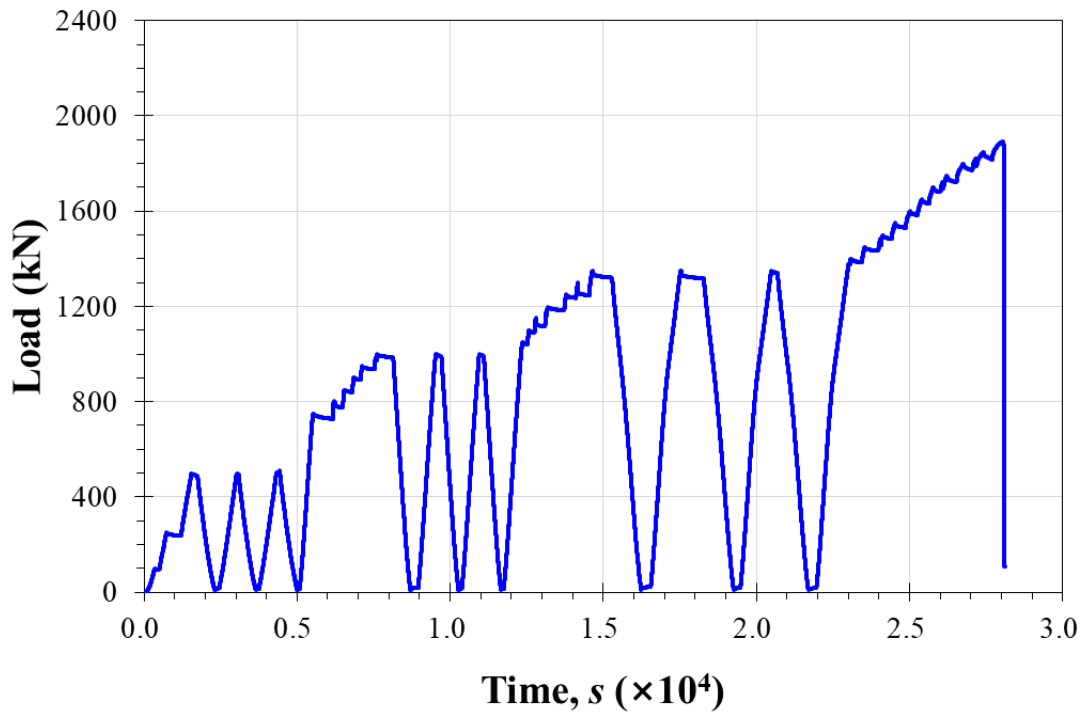


3

4 **Figure 8. External transverse prestressing applied to avoid possible failure on the unwanted**

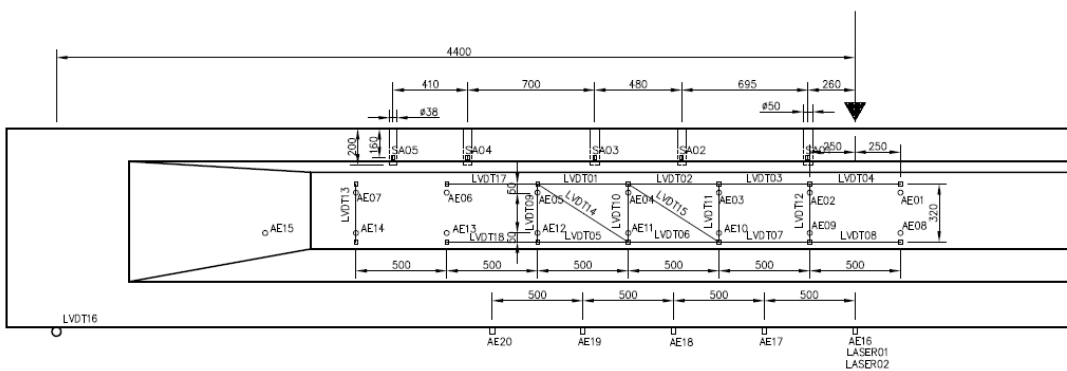
1 side. Figure shows HPZ03.

2



3

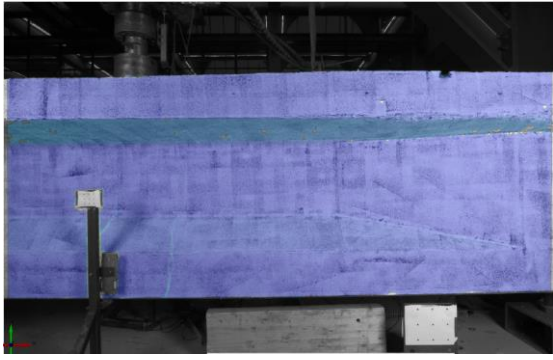
4 Figure 9. Loading graph used during HPZ01. Conversion: 1 kN = 0.445 kip.



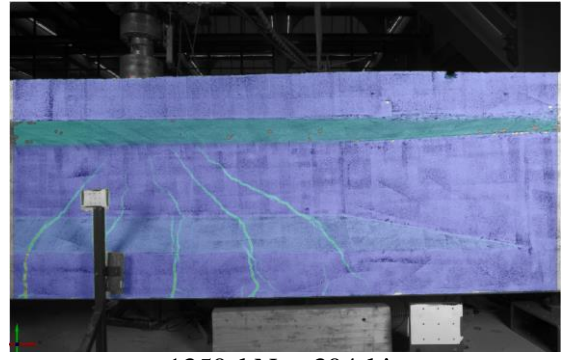
5

6 Figure 10. Sensor plan for beam HPZ04 showing LVDTs, lasers, AE sensors, and smart

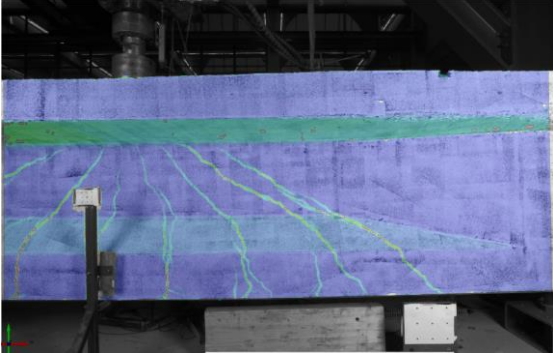
7 aggregates (SA). All positions in mm. Conversion: 1 mm = 0.04 in.



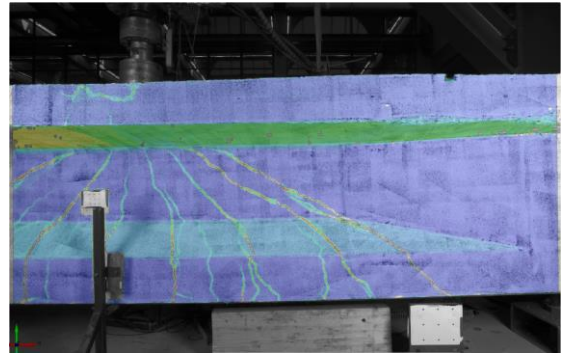
1150 kN = 259 kip



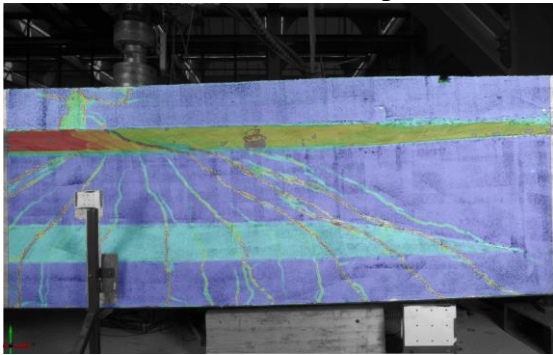
1350 kN = 304 kip



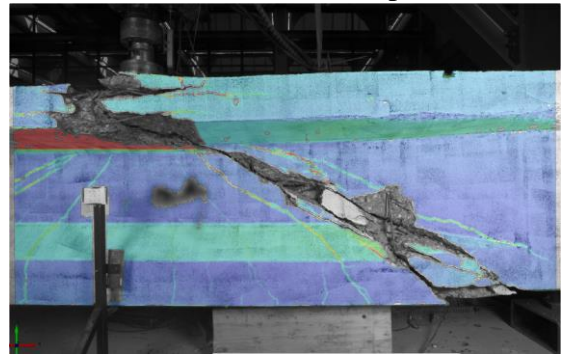
1550 kN = 349 kip



1775 kN = 399 kip



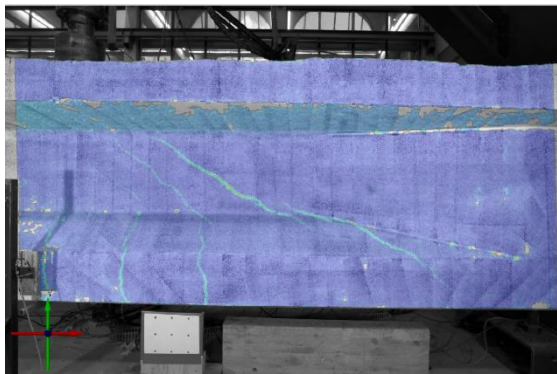
1892 kN = 426 kip



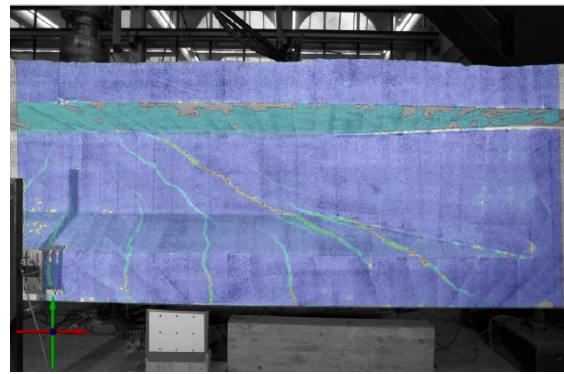
Shear-compression failure

Figure 11. Development of cracks and final failure of HPZ01.

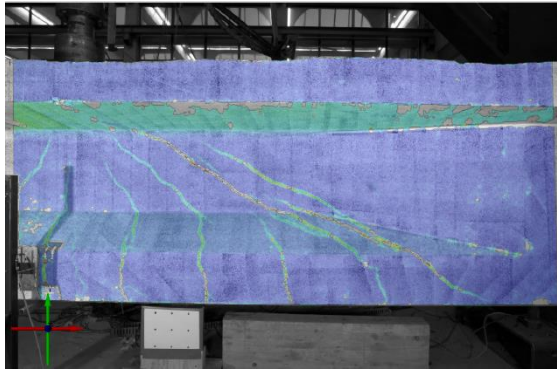
- 1
- 2
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- 5



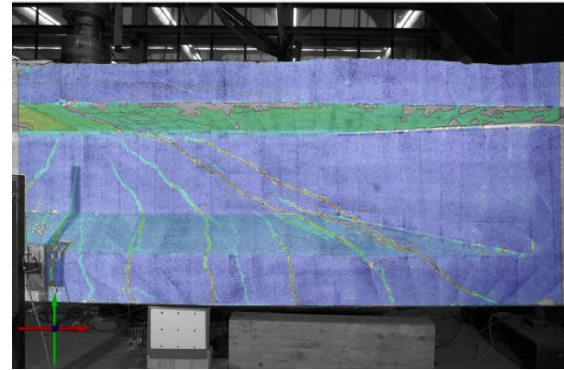
1350 kN = 304 kip



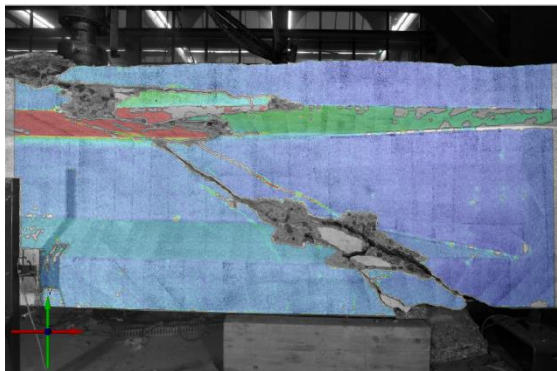
1550 kN = 349 kip



1750 kN = 394 kip



1849 kN = 416 kip



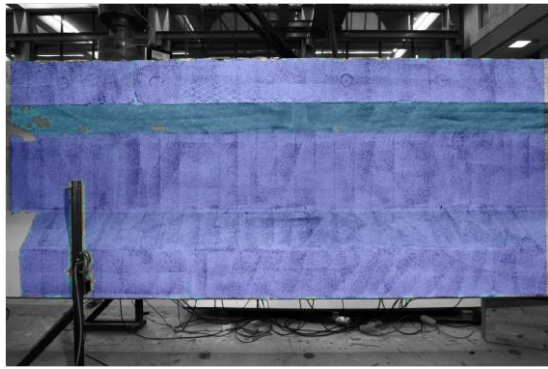
Shear-compression failure



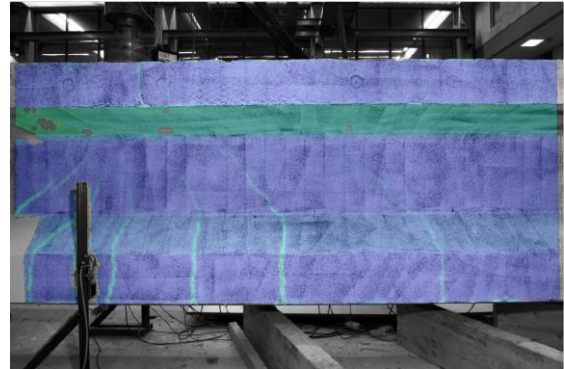
Failure, top view showing anchorage of prestressing tendon

Figure 12. Development of cracks and final failure of HPZ02.

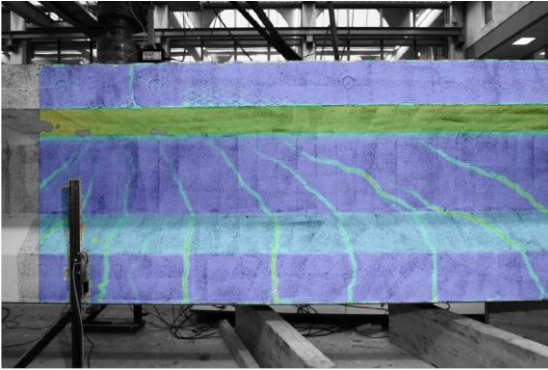
- 1
- 2
- 3
- 4



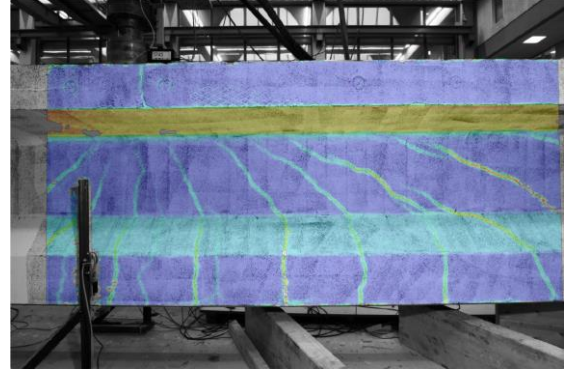
1050 kN = 236 kip



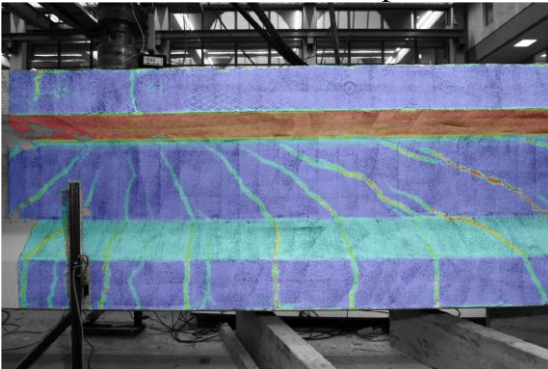
1400 kN = 315 kip



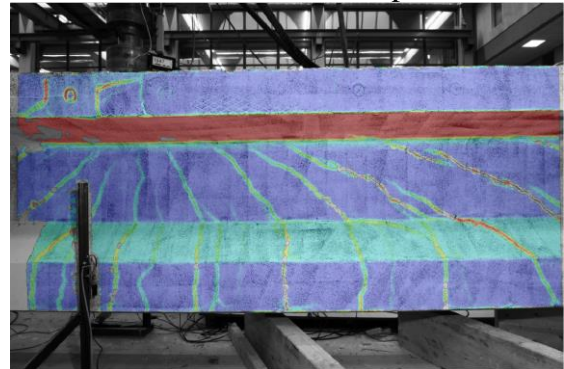
1650 kN = 371 kip



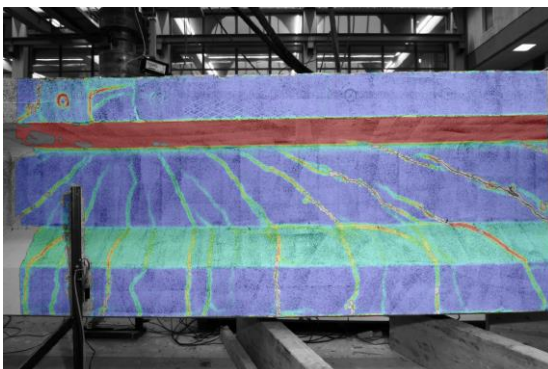
1750 kN = 394 kip



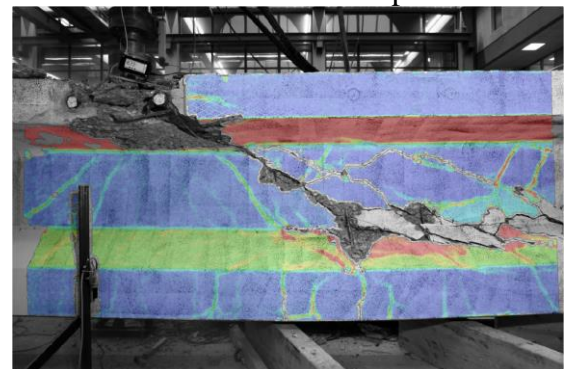
1850 kN = 416 kip



1950 kN = 439 kip



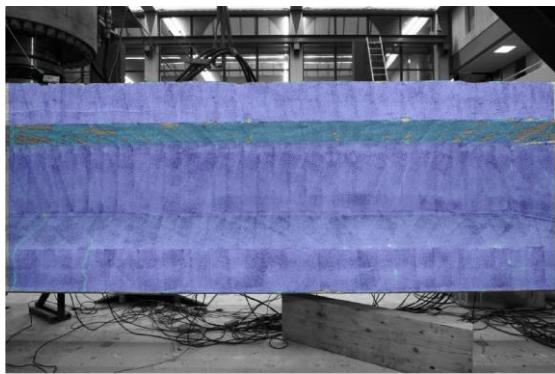
1990 kN = 448 kip



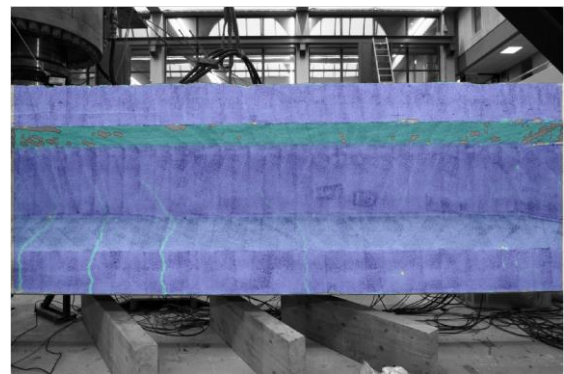
Failure by local crushing of concrete in the top flange

1

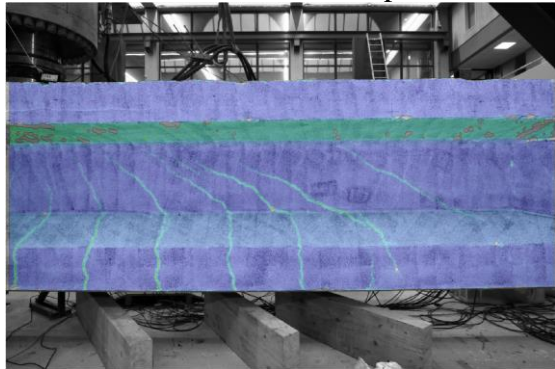
Figure 13. Development of cracks and final failure of HPZ03.



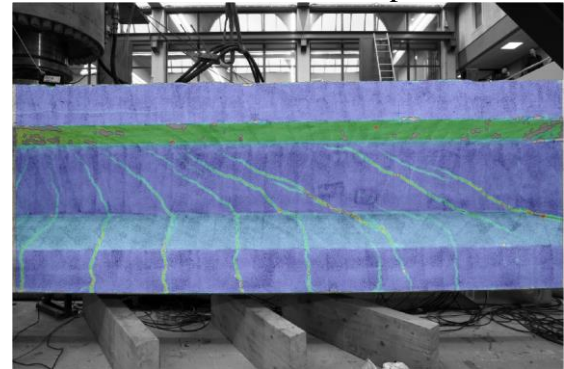
1300 kN = 293 kip



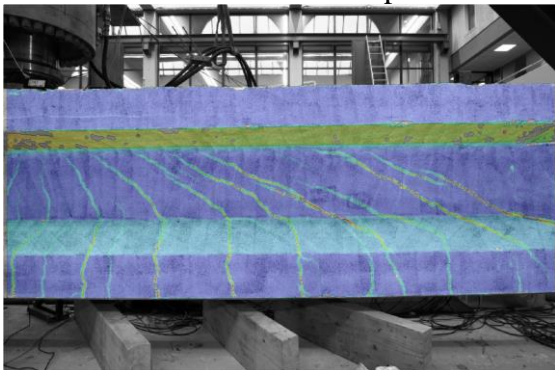
1535 kN = 345 kip



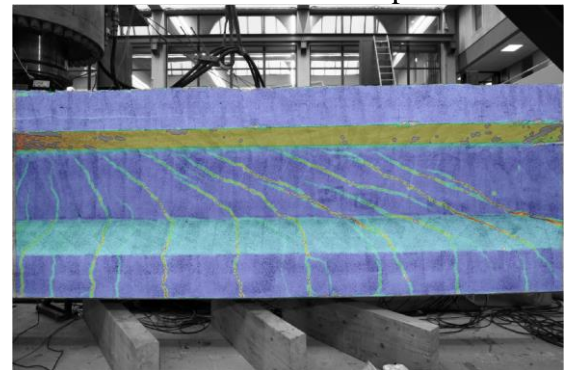
1750 kN = 394 kip



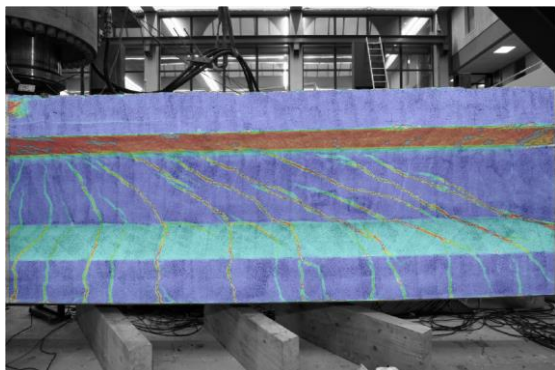
1950 kN = 439 kip



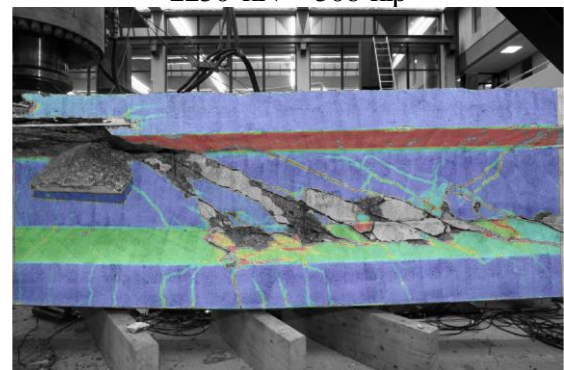
2150 kN = 484 kip



2250 kN = 506 kip



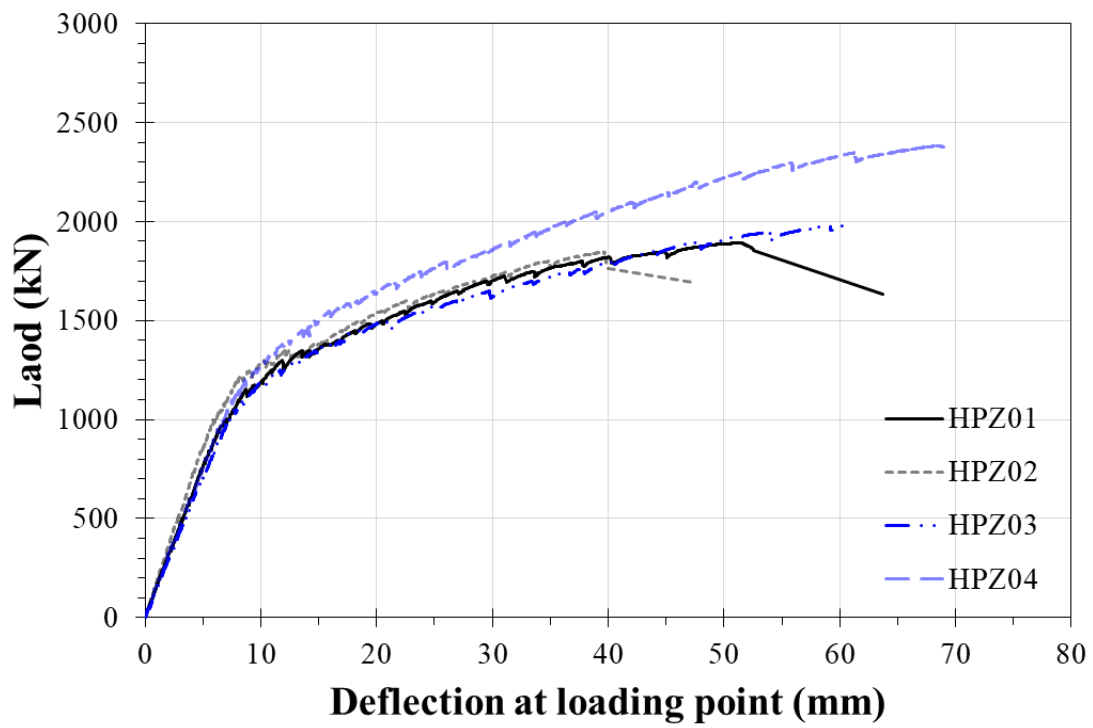
2380 kN = 536 kip



Failure by crushing of concrete in compression field in the web

1

Figure 14. Development of cracks and final failure of HPZ04.



1

2 **Figure 15. Load-displacement diagrams of experiments. Conversion: 1 kN = 0.225 kip, 1 mm**
 3 **= 0.04 in.**

4